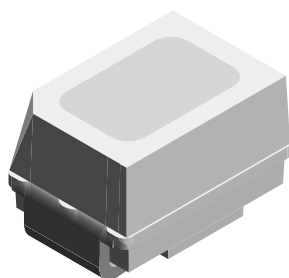


Power Mini SMD LED



19226

DESCRIPTION

The new MiniLED series have been designed in a small white SMT package. The feature of the device is the very small package 2.3 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliably in an arduous environment. This is often the case in automotive and industrial application.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD MiniLED
- Product series: power
- Angle of half intensity: $\pm 60^\circ$

FEATURES

- SMD LEDs with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- IR reflow soldering
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packing unit $I_{Vmax}/I_{Vmin} \leq 1.6$
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches, and symbols

PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMK2300-GS08	Super red	35.5	90	-	20	-	630	-	20	-	1.9	2.6	20	AllnGaP on GaAs
VLMF2300-GS08	Soft orange	56	112	-	20	598	605	611	20	-	2.0	2.6	20	AllnGaP on GaAs

ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25^\circ\text{C}$, unless otherwise specified) VLMK2300, VLMF2300

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage ⁽¹⁾		V_R	5	V
DC forward current	$T_{amb} \leq 80^\circ\text{C}$	I_F	30	mA
Single forward current	$t_p \leq 10 \mu\text{s}$	I_{FSM}	0.1	A
Power dissipation	$T_{amb} \leq 80^\circ\text{C}$	P_V	80	mW
Junction temperature		T_j	+125	$^\circ\text{C}$
Operating temperature range		T_{amb}	-40 to +100	$^\circ\text{C}$
Storage temperature range		T_{stg}	-40 to +100	$^\circ\text{C}$
Soldering temperature	According to IPC 9501	T_{sd}	245	$^\circ\text{C}$
Thermal resistance junction to ambient	Mounted on PC board (pad size > 5 mm ²)	R_{thJA}	580	K/W

Note

- ⁽¹⁾ Driving the LED in reverse direction is suitable for a short term application

**OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb} = 25^{\circ}\text{C}$, unless otherwise specified)
VLMK2300, SUPER RED

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity ⁽¹⁾	$I_F = 20\text{ mA}$	I_V	35.5	90	-	mcd
Dominant wavelength	$I_F = 20\text{ mA}$	λ_d	-	630	-	nm
Peak wavelength	$I_F = 20\text{ mA}$	λ_p	-	643	-	nm
Angle of half intensity	$I_F = 20\text{ mA}$	ϕ	-	± 60	-	$^{\circ}$
Forward voltage	$I_F = 20\text{ mA}$	V_F	-	1.9	2.6	V
Reverse voltage	$I_R = 10\text{ }\mu\text{A}$	V_R	5	-	-	V
Junction capacitance	$V_R = 0\text{ V}$, $f = 1\text{ MHz}$	C_j	-	15	-	pF

Note⁽¹⁾ In one packing unit $I_{Vmax}/I_{Vmin.} \leq 1.6$ **OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb} = 25^{\circ}\text{C}$, unless otherwise specified)
VLMF2300, SOFT ORANGE

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity ⁽¹⁾	$I_F = 20\text{ mA}$	I_V	56	112	-	mcd
Dominant wavelength	$I_F = 20\text{ mA}$	λ_d	598	605	611	nm
Peak wavelength	$I_F = 20\text{ mA}$	λ_p	-	610	-	nm
Angle of half intensity	$I_F = 20\text{ mA}$	ϕ	-	± 60	-	$^{\circ}$
Forward voltage	$I_F = 20\text{ mA}$	V_F	-	2.0	2.6	V
Reverse voltage	$I_R = 10\text{ }\mu\text{A}$	V_R	5	-	-	V
Junction capacitance	$V_R = 0\text{ V}$, $f = 1\text{ MHz}$	C_j	-	15	-	pF

Note⁽¹⁾ In one packing unit $I_{Vmax}/I_{Vmin.} \leq 1.6$ **LUMINOUS INTENSITY/FLUX**

LUMINOUS INTENSITY I_V (mcd)			
GROUP	LUMINOUS INTENSITY I_V (mcd)		
STANDARD	OPTIONAL	MIN.	MAX.
N	1	-	-
	2	35.5	45
P	1	45	56
	2	56	71
Q	1	71	90
	2	90	112
R	1	112	140
	2	140	180
S	1	180	224
	2	224	280
T	1	280	355
	2	355	450

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$. The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable. In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel. In order to ensure availability, single wavelength groups will not be orderable.

CROSSING TABLE

VISHAY	OSRAM
VLMK2300	LSM676
VLMF2300	LOM676

COLOR CLASSIFICATION

GROUP	DOM. WAVELENGTH (nm)	
	SOFT ORANGE	
	MIN.	MAX.
1	598	601
2	600	603
3	602	605
4	604	607
5	606	609
6	608	611

Note

- Wavelengths are tested at a current pulse duration of 25 ms

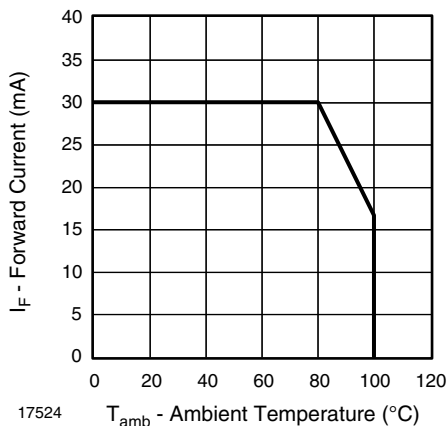
TYPICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)


Fig. 1 - Forward Current vs. Ambient Temperature

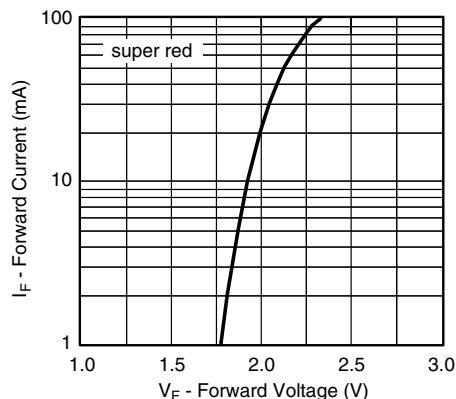


Fig. 4 - Forward Current vs. Forward Voltage

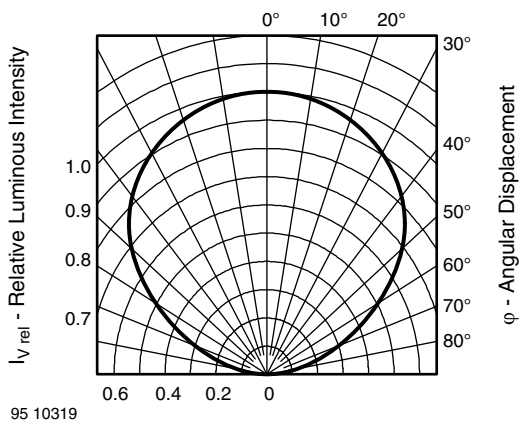


Fig. 2 - Relative Luminous Intensity vs. Angular Displacement

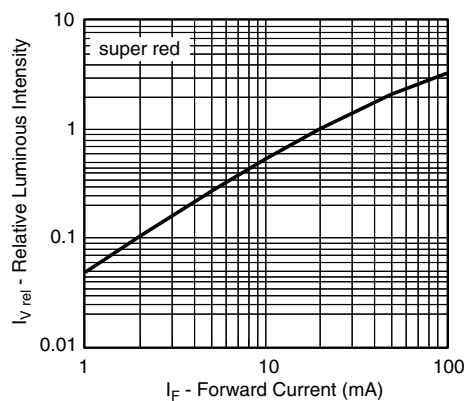


Fig. 5 - Relative Luminous Intensity vs. Forward Current

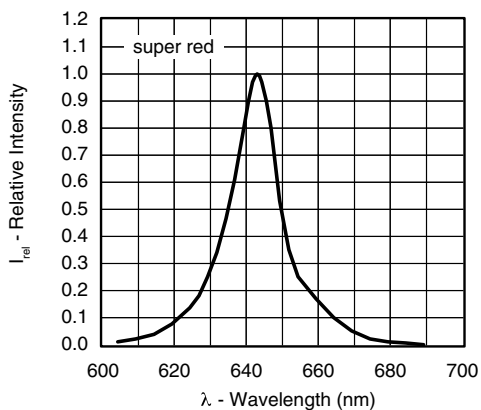


Fig. 3 - Relative Intensity vs. Wavelength

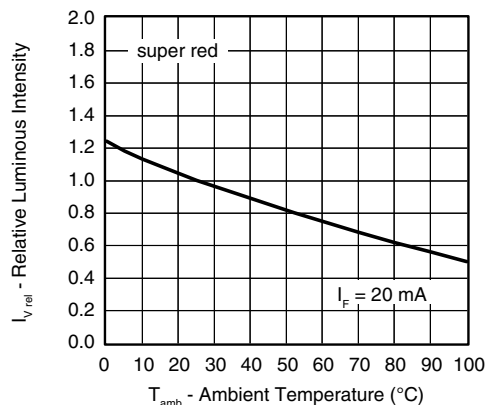


Fig. 6 - Relative Luminous Intensity vs. Ambient Temperature

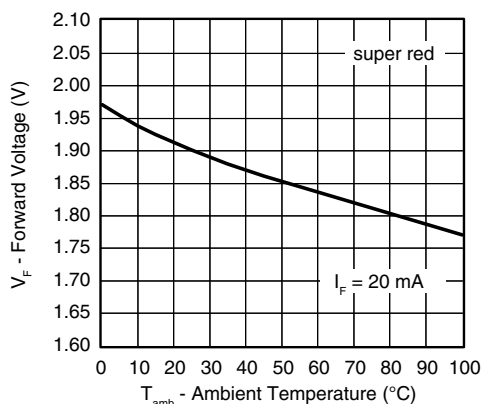


Fig. 7 - Forward Voltage vs. Ambient Temperature

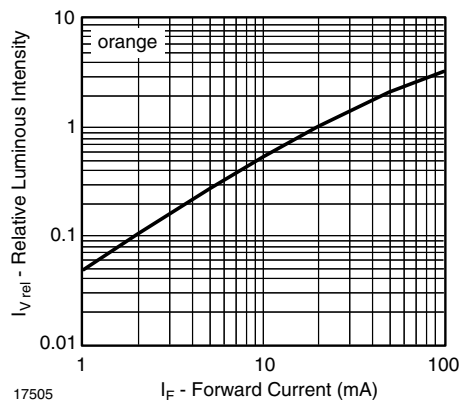


Fig. 10 - Relative Luminous Intensity vs. Forward Current

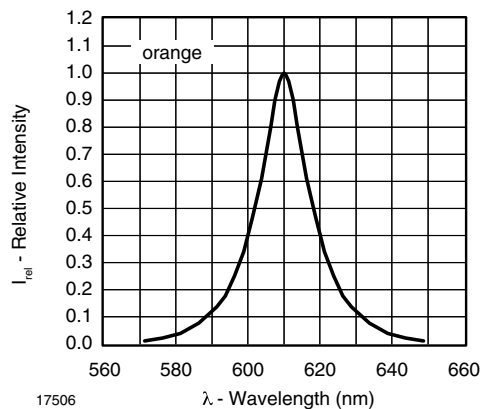


Fig. 8 - Relative Intensity vs. Wavelength

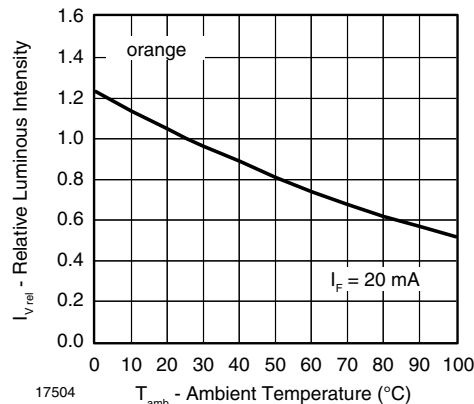


Fig. 11 - Relative Luminous Intensity vs. Ambient Temperature

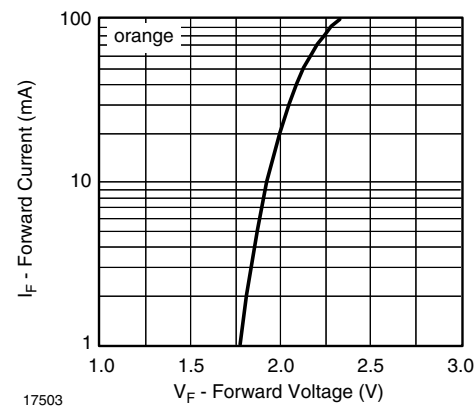


Fig. 9 - Forward Current vs. Forward Voltage

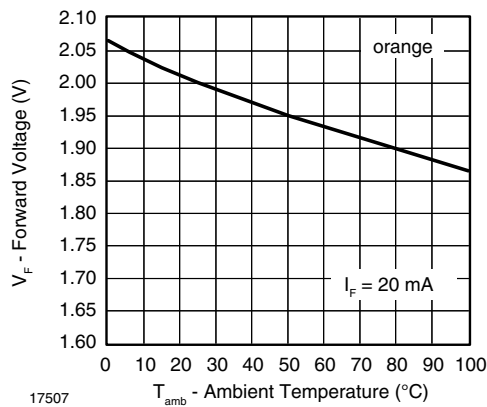
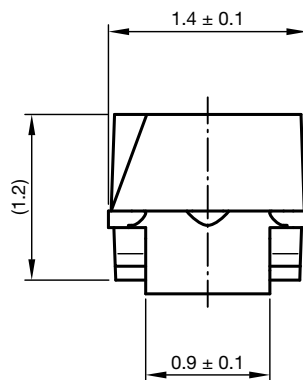
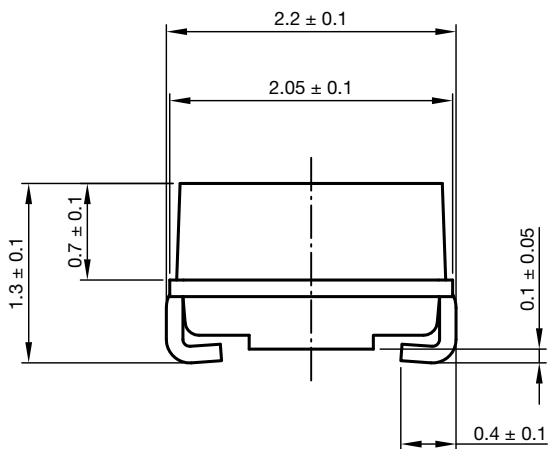


Fig. 12 - Forward Voltage vs. Ambient Temperature

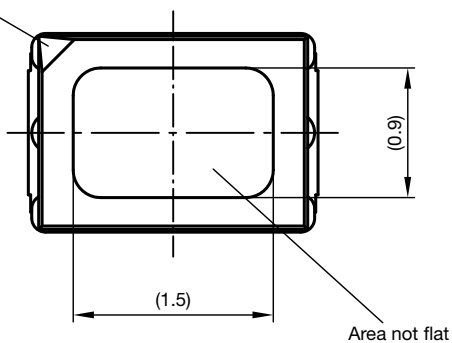


PACKAGE DIMENSIONS in millimeters

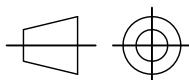
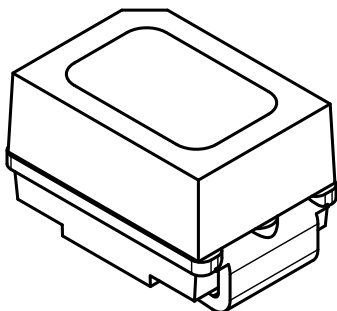
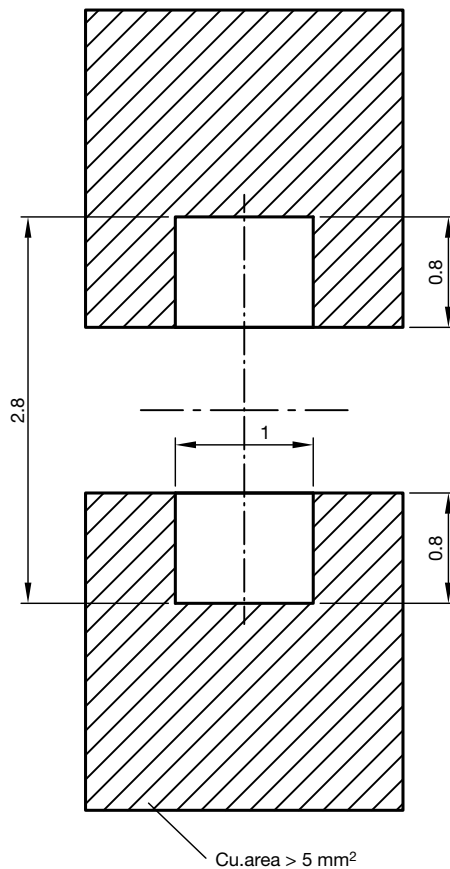


Not indicated tolerances ± 0.2

Cathode mark



Proposed pad layout
(for reference only)



technical drawings
according to DIN
specifications

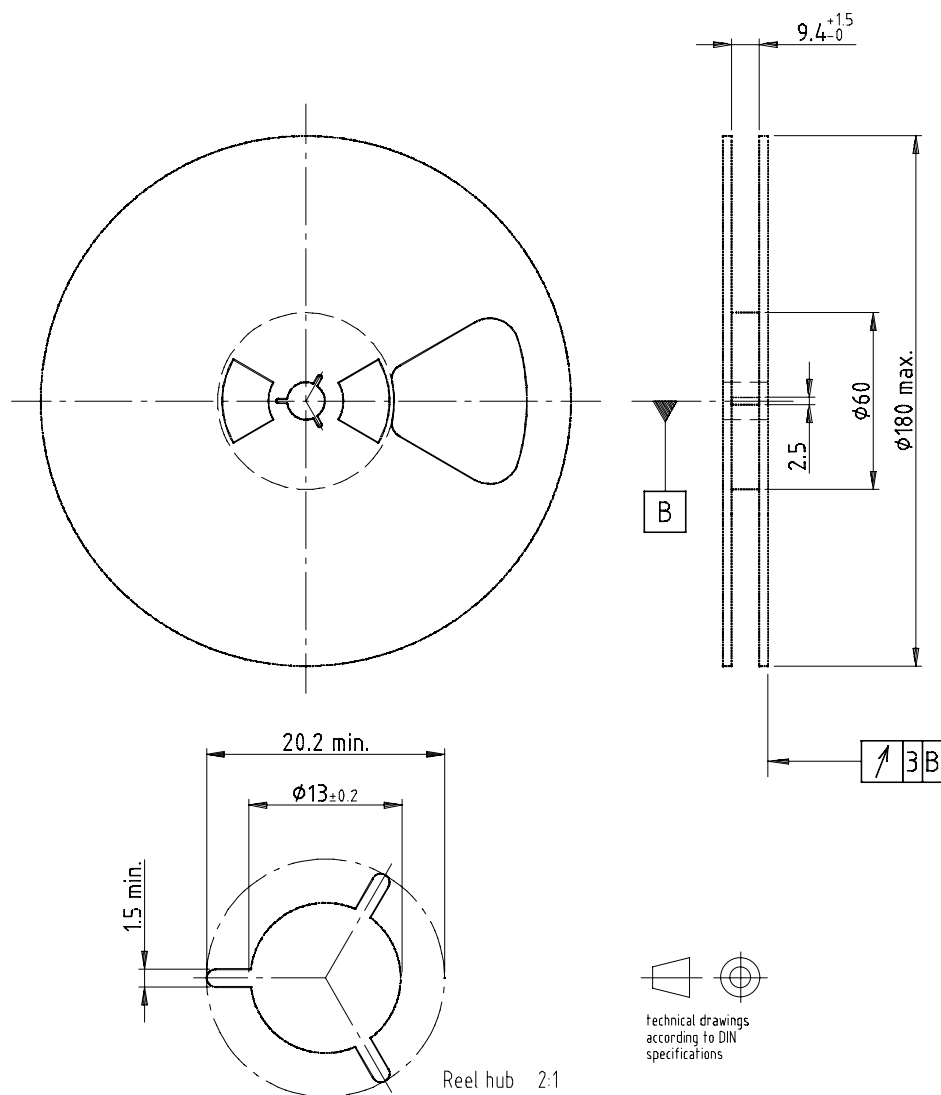


Solder resist

Drawing-No.: 6.541-5069.01-4
Issue: 2; 24.11.14



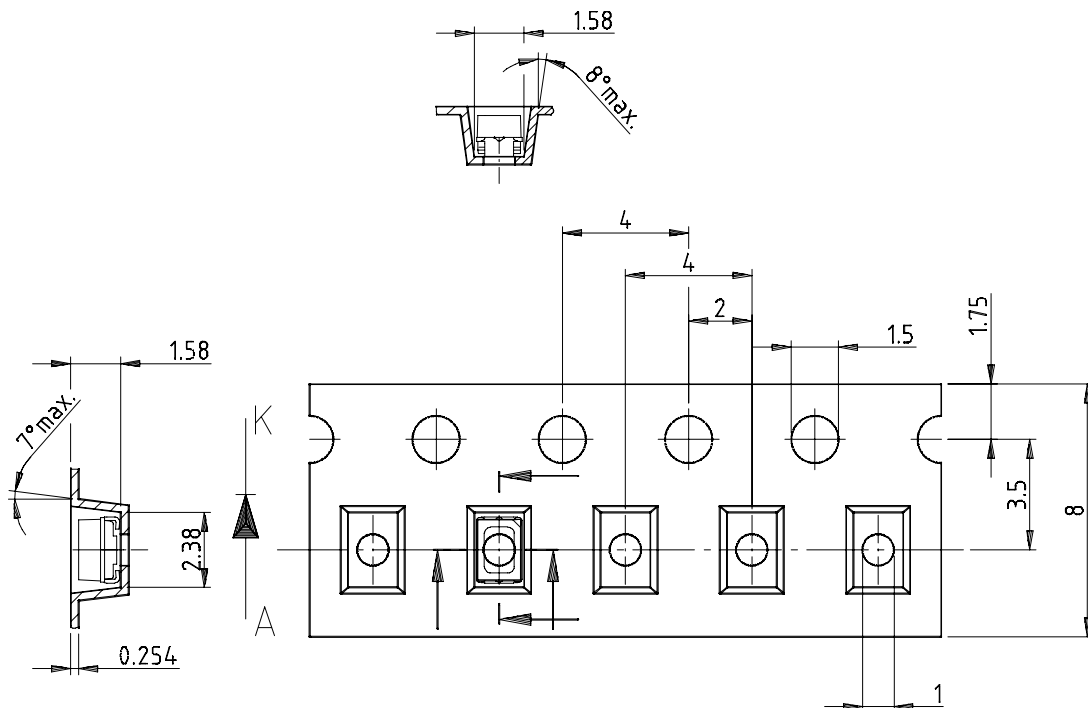
REEL DIMENSIONS in millimeters



Drawing-No.: 9.800-5051.V5-4

Issue: 1; 25.07.02

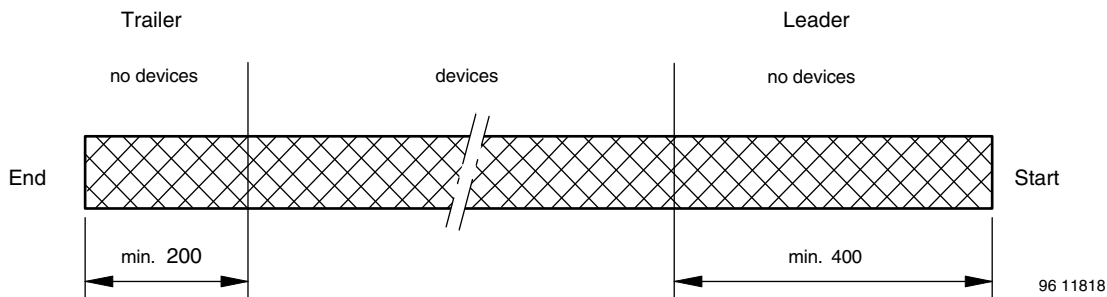
16938

TAPE DIMENSIONS in millimeters


Drawing-No.: 9.700-5266.01-4

Issue: 1; 05.06.02

16939

LEADER AND TRAILER DIMENSIONS in millimeters


GS08 = 3000 pcs

COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3

0.1 N to 1.3 N

300 mm/min $\pm$ 10 mm/min

165° to 180° peel angle

LABEL
Standard Bar Code Labels for Finished Goods

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.

VISHAY SEMICONDUCTOR GmbH STANDARD BAR CODE PRODUCT LABEL (finished goods)		
PLAIN WRITING	ABBREVIATION	LENGTH
Item-description	-	18
Item-number	INO	8
Selection-code	SEL	3
LOT-/serial-number	BATCH	10
Data-code	COD	3 (YWW)
Plant-code	PTC	2
Quantity	QTY	8
Accepted by	ACC	-
Packed by	PCK	-
Mixed code indicator	MIXED CODE	-
Origin	xxxxxxx+	Company logo
LONG BAR CODE TOP	TYPE	LENGTH
Item-number	N	8
Plant-code	N	2
Sequence-number	X	3
Quantity	N	8
Total length	-	21
SHORT BAR CODE BOTTOM	TYPE	LENGTH
Selection-code	X	3
Data-code	N	3
Batch-number	X	10
Filter	-	1
Total length	-	17

SOLDERING PROFILE

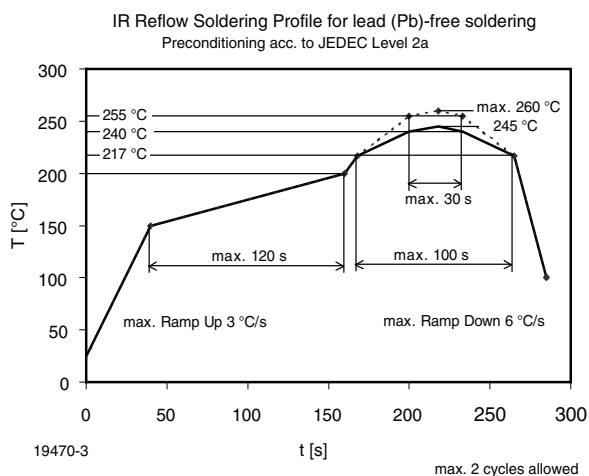
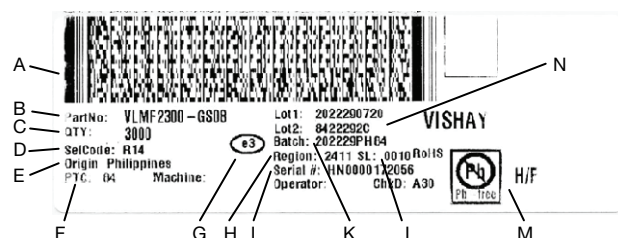


Fig. 13 - Vishay Lead (Pb)-free Reflow Soldering Profile
(acc. to J-STD-020)

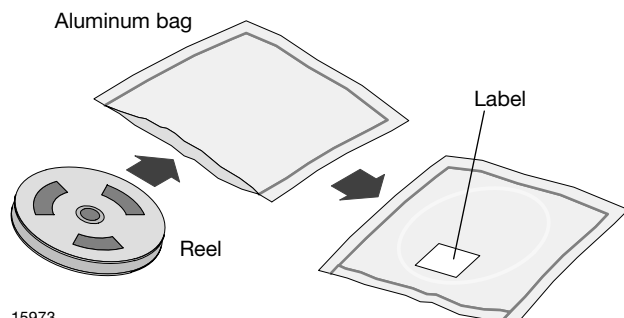
BAR CODE PRODUCT LABEL (example)



- A. 2D barcode
- B. Part No: Vishay part number
- C. QTY: quantity
- D. SelCode: selection bin code
- E. Country of origin
- F. PTC: production plant code
- G. Termination finish
- H. Region code
- I. Serial#: serial number
- K. Batch number: year, week, country code, plant code
- L. SL: storage location
- M. Environmental symbols: RoHS, lead (Pb)-free, halogen-free
- N. Lot numbers

**DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



15973

FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air/nitrogen)

or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers

or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC® standard JESD22-A112 level 2a label is included on all dry bags.

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

	CAUTION This bag contains MOISTURE-SENSITIVE DEVICES	LEVEL 2a						
1. Shelf life in sealed bag 12 months at <40°C and < 90% relative humidity (RH)								
2. After this bag is opened devices that will be subjected to infrared reflow, vapor-phase reflow, or equivalent processing (peak package body temp. 260°C) must be: a) Mounted within 672 hours at factory condition of ≤ 30°C/60%RH or b) Stored at ≤10% RH.								
3. Devices require baking before mounting if: a) Humidity Indicator Card is >10% when read at 23°C ± 5°C or b) 2a or 2b is not met.								
4. If baking is required, devices may be baked for: <table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">192 hours at 40°C + 5°C/-0°C and <5%RH (dry air/nitrogen)</td> <td style="width: 50%; text-align: right;">or</td> </tr> <tr> <td>96 hours at 60±5°C and <5%RH</td> <td style="text-align: right;">For all device containers or</td> </tr> <tr> <td>24 hours at 100±5°C</td> <td style="text-align: right;">Not suitable for reels or tubes</td> </tr> </table>			192 hours at 40°C + 5°C/-0°C and <5%RH (dry air/nitrogen)	or	96 hours at 60±5°C and <5%RH	For all device containers or	24 hours at 100±5°C	Not suitable for reels or tubes
192 hours at 40°C + 5°C/-0°C and <5%RH (dry air/nitrogen)	or							
96 hours at 60±5°C and <5%RH	For all device containers or							
24 hours at 100±5°C	Not suitable for reels or tubes							
Bag Seal Date: _____ (If blank, see bar code label)								
Note: LEVEL defined by EIA JEDEC Standard JESD22-A113								

15786

Example of JESD22-A112 level 2a label



Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Vishay products are not designed for use in life-saving or life-sustaining applications or any application in which the failure of the Vishay product could result in personal injury or death unless specifically qualified in writing by Vishay. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.